

#### Featrures:

- Super High power 10W LED
- Circuit design: 5-8.8V
- ALN substrate with anti-UV crystal lens
- Customize peak wavelength



## ■ **Type1. Single Chip Design** Maximum Rating (Ta : 25°C)

Characteristics	Symbol	Min.	Typical	Max.	Unit
DC Forward Current <sup>1</sup>	I <sub>F</sub>			1,000	mA
Pulse Forward Current <sup>2</sup>	I <sub>PF</sub>			1,500	mA
Forward Voltage	V <sub>F</sub>	5.0		8.8	V
Reverse Voltage	V <sub>R</sub>		-20		V
Leakage Current (5V)	UV			10	μA
Junction Temperature <sup>3</sup>	Тj		105		°C
Storage Temperature Range	T <sub>stg</sub>	-40	-	100	°C
Soldering Temperature	T <sub>sol</sub>		260		°C
Thermal Resistance Junction / Solder Point	$R_{th}$		3.0		°C/W
Viewing Angle	20 <sub>1/2</sub>		60		Deg
Electrostatic Discharge (HBM)	ESD		2		KV
Operating Temperature Range	Topr	-40°C		+80°C	°C

Notes:

- 1. For other ambient, limited setting of current will depend on de-rating curves.
- 2. D=0.01s duty 1/10.
- 3. When drive on maximum current , Tj must be kept below 105°C.
- 4. Viewing angle  $(2\theta_{1/2}) \pm 10^{\circ}$ .



### Circuit Design (High Power Type)

Calar	Radiometric Power (mW) @1000mA/chip		Peak Wavelength	Forward Voltage (V@1000mA)		DetNether	
Color	Bin code	Min	Max	(nm@1200mA)	Min	Max	Part Number
IR	Ρ	2000	3600	930-950	5.0	8.8	

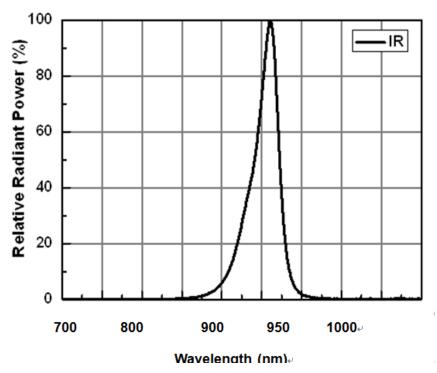
Notes :

1. Tolerance of Forward voltage (V  $_{\rm F}$  )  $\pm 0.2V$ 

2. Tolerance of Radiometric Power (Po)  $\pm 10\%$ 

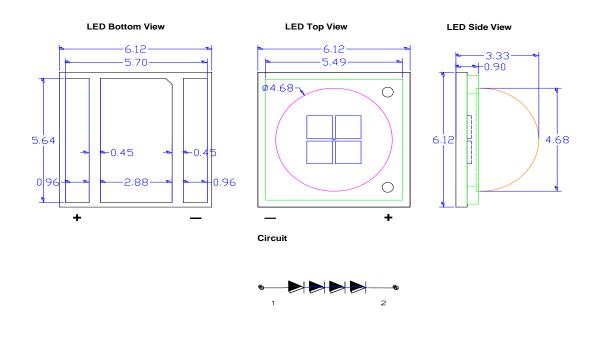
3. Tolerance of Wavelength ±2nm

### Relative spectral power distribution





### Dimensions & Circuit

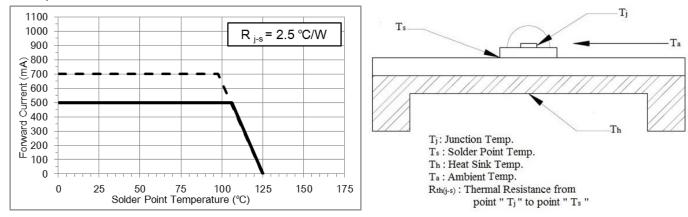


§ All dimensions are in millimeters.

§ Tolerance is ±0.13mm unless other specified.

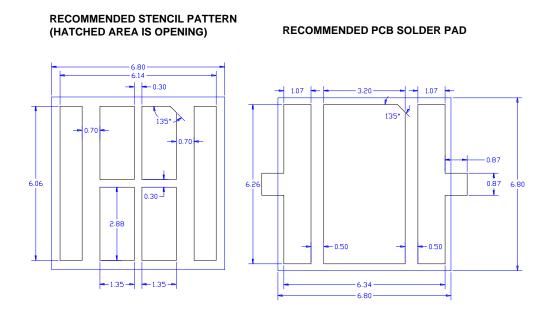
### Thermal Design for De-rating

The maximum forward current is determined by the thermal resistance between the LED junctions and ambient. It is crucial for the end product to be designed in a manner that minimizes the thermal resistance from the solder point to ambient in order to optimize lamp life and optical characteristics.





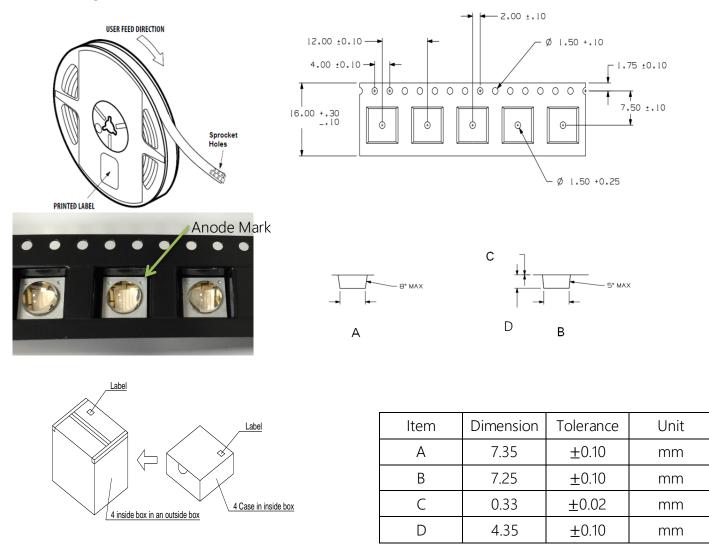
## ■ Suggest Stencil Pattern (Recommendations for reference)



- § Suggest stencil t =0.12 mm
- § All dimensions are in millimeters.
- $\$  Tolerance is  $\pm 0.13 mm$  unless other specified.



Packing



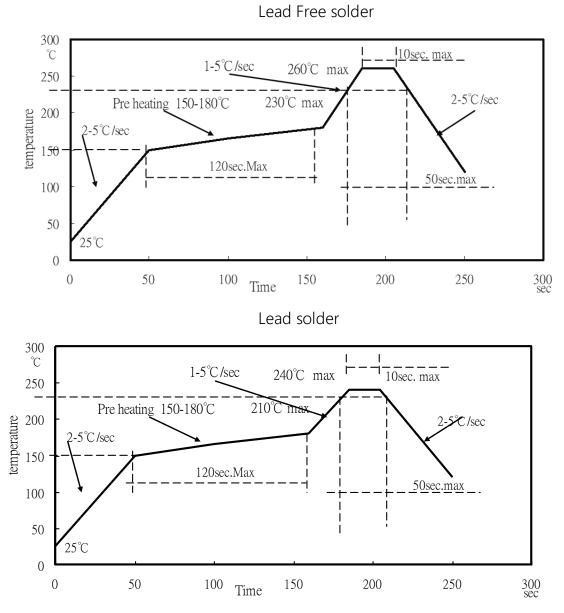
#### Notes:

- 1. Each Reel (minimum 100 pcs and maximum 350 pcs) is packed in a moisture-proof bag along with 2 packs of desiccant and a humidity indicator card;
- A maximum of 5 moisture-proof bags are packed in an inner box (size: 240mm x 200mm x 105mm ±5mm).
- 3. A maximum of 4 inner boxes are put in an outer box (size: 410mm x 255mm x 230mm ±5mm).
- 4. Part No., Lot No., quantity should be indicated on the label of the moisture-proof bag and the cardboard box.



#### Reflow Profile

#### UV reflow soldering Profile



#### Notes:

- The recommended reflow temperature is 240°C(±5°C). The maximum soldering temperature should be limited to 260°C.
- 2. Do not stress the silicone resin while it is exposed to high temperature.
- 3. The number of reflow process should not exceed 3 times.